



**SUPERSHEAR  
DE-CANNER  
MANUAL**

# SUPERSHEAR DE-CANNER

OPERATION OF THE SUPER DE-CANNER IS A SIMPLE PROCESS OF SUPPLYING PRESSURE VIA A 3000 PSI PUMP DRIVEN BY A 10 HORSE POWER MOTOR TO THE TOP OF THE PISTON IN THE CYLINDER WITH A CONTROL VALVE TO FORCE THE BLADE THROUGH THE CONVERTER. TO RETURN THE CYLINDER TO THE TOP OF IT'S TRAVEL THE REVERSE IS MAINTAINED THROUGH THE SAME HYDRAULIC CONTROL VALVE. THE CONTROL VALVE IS EQUIPPED WITH A RELIEF PORT CONTROLLED WITH A BALL AND SPRING WHICH IS ADJUSTED AT THE FACTORY TO MAINTAIN THE NEEDED PRESSURE. FINE ADJUSTMENTS CAN BE MADE BY REMOVING THE "CAP" AND ADJUSTING THE HEX HEAD SCREW DOWN FOR MORE PRESSURE AND UP FOR LESS. IF THE ELECTRIC MOTOR STALLS WHEN THE CYLINDER IS FULL EXTENDED THE PRESSURE IS TOO HIGH.

THE 10 HORSE POWER MOTOR IS THREE PHASE AND CAN BE WIRED 208-230/460 DEPENDING ON THE AVAILABLE SOURCE POWER. A WIRING DIAGRAM AND SPEC SHEET FOLLOWS. IF DURING INSTALL YOU WISH TO CHANGE FROM ONE VOLTAGE TO ANOTHER, PLEASE FOLLOW THE DIAGRAM.

THE PUMP IS DESIGNED TO SPIN IN ONE DIRECTION FOR PROPER OPERATION. WHEN LOOKING AT THE ...

REAR OF THE MOTOR THROUGH THE VENT, THE ROTATION WILL BE COUNTER CLOCKWISE. IF THE DIRECTION IS CLOCKWISE THE DE-CANNER WILL NOT WORK PROPERLY. **TO AVOID DAMAGE TO THE PUMP, CHECK THIS AT FIRST START UP. DAMAGE TO THE PUMP FROM SPINNING IN THE WRONG DIRECTION IS NOT COVERED UNDER THE WARRANTY!** NO MAINTENANCE IS REQUIRED ON THE PUMP.

THE BLADE IS MOUNTED TO THE BLADE BAR WHICH IS WELDED TO THE CYLINDER WITH GRADE 8 5/16-16 BOLTS. WE'VE MADE EVERY EFFORT TO PROTECT THE SURFACE OF THE BAR AND BOLTS WITH AN A-2 TOOL STEEL PLATE. THIS TOOL STEEL BAR IS REPLACEABLE AND SHOULD BE A CONSIDERATION WHEN CHANGING THE BLADE IF IT APPEARS TO BE WORN.

THE BLADE IS HARDENED TO ROCKWELL 40-45. IT CAN BE REMOVED AND SHARPENED WITH A GRINDER AND WE RECOMMEND THIS BE DONE WHEN THE BLADE EDGE BECOMES DULL. TO REMOVE THE BLADE, REMOVE THE FRONT BLADE GUIDES WHICH ARE SECURED WITH 4 SOCKET HEAD SCREWS. REMOVE THE BLADE BOLTS AND NUTS AND SLIDE THE BLADE FROM THE BLADE BAR. REPLACE THE BLADE AFTER SHARPENING IN THE REVERSE ORDER MAKING SURE NOT TO CROSS THREAD THE BLADE GUIDE BOLTS. BECAUSE THE BLADE AND SLOT ARE MACHINED TO CLOSE TOLERANCE THE BLADE WILL BE TIGHT. THIS IS NORMAL.

ALTHOUGH IT MIGHT BE UNINTENTIONAL ALLOWING THE CONVERTER OR ANY EXHAUST PIPE PIECES TO CONTACT THE SURFACE OF THE CYLINDER SHAFT IS HIGHLY DISCOURAGED. DENTS AND DISFIGURING THE SHAFT WILL CAUSE THE LOWER SEAL TO LEAK DURING OPERATION. ALTHOUGH A SMALL LEAK WILL MESSY AND NOT REDUCE THE CUTTING ABILITY OF THE SHEAR, USUALLY A SMALL LEAK BECOMES A BIG LEAK OVER TIME. WE STOCK THE SHAFT, RETAINING AND SEALS TO REBUILD THE CYLINDER IF THIS HAPPENS.

# SAFETY

## OPERATION OF THE SUPERSHEAR DECANNER IS DANGEROUS!

THE SHEAR IS DESIGN FOR ONE (1) OPERATOR TO INSERT, CUT AND DISCARD THE EMPTY CAN. WE'VE DESIGNED THE SHEAR SO BOTH HANDS ARE BUSY EITHER HOLDING THE CONVERTER OR OPERATING THE VALVE.

- NEVER INVOLVE TWO (2) PEOPLE LOADING, CUTTING OR REMOVING THE CONVERTER FROM THE SHEAR
- NEVER PUT YOUR HANDS INSIDE THE CUTTING AREA WHILE THE BLAND IS MOVING
- NEVER OPERATE WHILE UNDER THE INFLUENCE OF DRUGS OR ALCOHOL
- NEVER LEAVE THE SHEAR RUNNING WHEN UNATTENDED
- NEVER OPERATE THE SHEAR IF IT IS LEAKING HYDRAULIC FLUID
- ALWAYS WEAR SAFETY GLASSES, EAR PROTECTION AND PROTECTIVE CLOTHING
- IT IS HIGHLY RECOMMENDED YOU WEAR A DUST MASK
- NEVER WEAR LOOSE FITTING SLEEVES
- ALWAYS WEAR GLOVES, THE EDGES GET SHARP
- REMOVE ANYTHING ON THE FLOOR THAT IS CONSIDERED A TRIP HAZARD
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# MAINTENANCE

THERE ARE ONLY A FEW MAINTENANCE CONCERNS FOR THE SUPERSHEAR DE-CANNER.

## OIL CHANGE:

HYDRAULIC FLUID CAN BECOME CONTAMINATED THROUGH TIME AND TEMPERATURE CHANGE. DURING OPERATION THE FLUID WILL BECOME HOT. WHEN THE OUTSIDE TEMPERATURE DROPS CONDENSATION FORMS ON THE TOP OF THE HYDRAULIC TAKE AND DROPS INTO THE FLUID. WHEN A SIGNIFICANT AMOUNT OF WATER CONTAMINATES THE FLUID IT WILL TURN MILKY. WHEN THIS OCCURS A FLUID CHANGE IS WARRANTED.

DRAIN THE FLUID FROM THE BALL VALVE LOCATED ON THE UNDERSIDE OF THE TANK. CHANGE THE FILTER LOCATED ON THE RETURN HOSE AND REFILL THE TANK WITH FRESH FLUID. WE RECOMMEND AW32 OR AN EQUIVALENT. CHANGING THE FLUID AT LEAST ONCE A YEAR IS ADVISABLE.

## OIL LEAKS:

REPLACE HOSES THAT SHOW ANY LEAKS, A RUPTURED HYDRAULIC HOSE AT 3000 PSI IS DANGEROUS. REPLACE WITH A DOUBLE BRAIDED HOSE RATED AT 4000 PSI AND HIGHER. ALSO LEAKS OCCURRING AROUND FITTINGS SHOULD BE REPAIRED. AS MENTIONED BEFORE LEAKS AROUND THE CYLINDER SHAFT NEED TO MONITORED.

# MAINTENANCE

## BLADE:

NEVER USE A DULL BLADE!

IF THE TIP BREAKS OFF, REPLACE THE BLADE, ADDITIONAL WEAR AND TEAR TO THE BLADE GUIDES OCCURS WHEN THE BLADE IS FORCED THROUGH THE CONVERTER WITH A DULL BLADE OR BLADE WITH A MISSING TIP.

## GUIDES

SOME WEAR OF THE GUIDES IS NORMAL. REPLACE THE GUIDES IF THE PLAY BETWEEN THE GUIDES AND BLADE BECOME GREATER THAN 1/8 INCH.

## HYDRAULIC CONTROL VALVE

GRIT AND DIRT CAN CONTAMINATED THE TOP SEAL WHERE THE CONTROL VALVE SLIDES INTO THE VALVE HOUSING. AN EVERYDAY CLEANING OF THIS AREA WILL HELP AVOID LEAKS.

## ELECTRICAL

WE INSTALL A 60 AMP RATED SWITCH IN THE SWITCH BOX. IF FAILURE OF THE SWITCH OCCURS, NOTHING LESS THAN A 60 AMP SWITCH IS REQUIRED DUE TO AMPERAGE DRAW WHEN THE MACHINE IS AT FULL TORQUE. IF ANY WIRE HAS BEEN EXPOSED REPLACE WITH 12/4 SEOOO CORD.

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